

P24410.S02

S 1033/US

ABSTRACT OF THE DISCLOSURE

A method of decorating a shell portion of a boot, particularly a ski boot, as well as a boot thus decorated, the method of which includes the following:

preparing a transfer layer having a design constituted by the arrangement of a plurality of different colored sublimable inks;

transferring the design from the transfer layer to a decorating layer made from a transparent or translucent material, particularly polyamide or polyester, which is compatible with the transfer techniques;

making a complex having the decorating layer with a fastening layer;

positioning the complex in a mold;

injection molding a thermoplastic material in the mold;

extracting the shell portion from the mold.